

Thermal Stability of Carbonic Anhydrase Immobilized Within Polyurethane Foam

Bora Kanbar and Ekrem Ozdemir

Dept. of Chemical Engineering, Izmir Institute of Technology, Gulbahce Campus, Urla, 35430-Izmir, Turkey

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Thermal stability of carbonic anhydrase (CA) immobilized within polyurethane (PU) foam was investigated. The catalytic activity of the enzyme was estimated by using p-nitrophenyl acetate (p-NPA) as the substrate in tris buffer containing 10% acetonitrile. The immobilized CA was stable during the repeatable washings and stability tests over 45 days stored in tris buffer at ambient conditions indicating that the CA was covalently attached to the polyurethane (PU) foam by crosslinking. The immobilized CA was found to be 98% stable below 50°C, whereas a drastic decrease was seen at temperatures between 50 and 60°C. The optimum temperature for the immobilized CA was found to be 45°C and it lost its activity completely at 60°C. Thermal deactivation energies for the free and immobilized CA were estimated to be 29 and 86 kcal/mol, respectively. The association of unfolded CA with the polymeric backbone chains of the PU foam was also addressed. It was concluded that the immobilized CA was highly stable at temperatures less than 50°C and could be used in biomimetic CO₂ sequestration processes. © 2010 American Institute of Chemical Engineers Biotechnol. Prog., 26: 1474–1480, 2010

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Introduction

The Carbonic anhydrase (CA) (EC 4.2.1.1) is a zinc containing metalloenzyme that mainly catalyzes the reversible hydration of carbon dioxide (CO₂).¹ The CAs can also catalyze the dehydration of various aldehydes and the hydrolysis of esters, which are very useful for activity assays.^{2–4} There are at least five structural families of CA, characterized as α -, β -, γ -, δ -, and ϵ -classes.^{5–7} These CAs are found in most eukaryotic and many microbial organisms.^{8–11} There are 16 different isozymes in mammals, and at least ten of them are human isozymes.¹² The catalytic active site of the CAs consists of a zinc ion (Zn²⁺) attached to three histidine residues.⁷ There are 18 lysine groups in the amino acid sequence of the CAs and most of them are at the surface of the enzyme.¹³ The lysines containing amine groups provide the enzyme an efficient immobilization. The mechanism of the hydration of the CO₂ by the CA is initiated by a nucleophilic attack on the carbon atom of the CO₂ by the zinc-bound OH-group to produce bicarbonate, which is then displaced from the zinc by a water molecule.¹⁴ The diverse classes of the CA have shown different activities for CO₂ and for other substrates.^{3–5,15–18}

The CA has recently become important in the area of biological CO₂ sequestration. Bond et al.¹⁹ developed an integrated system for biomimetic CO₂ sequestration, which used the enzyme CA to accelerate the rate of CO₂ hydration for the subsequent fixation into stable mineral carbonates. Mirjafari et al.²⁰ investigated the application of CA enzyme to

enhance the hydration of CO₂ in the solution. Liu et al.²¹ studied the precipitation of CaCO₃ from produced waters in the presence of the CA enzyme. Using the free enzyme in solution has some disadvantages such that the stability of the enzyme is low, its repeatable usage is limited, and recovery from the reaction environment generally won't be possible. These disadvantages can be eliminated by immobilizing the enzyme within solid supports. Drevon et al.¹⁶ immobilized CA on coatings by covalent attachment; Liu et al.²¹ immobilized CA on chitosan-alganite beads by encapsulation; Jovica and Kostic²² immobilized CA within silica monoliths by sol-gel method; Cheng et al.²³ immobilized CA within the poly(acrylic acid-co-acryamide) hydrogel by entrapment; and Hosseinkhani and Nemat-Gorgani²⁴ immobilized CA on hydrophobic adsorbent of Sepharose 4B by adsorption. Although polyurethanes (PU) are widely used for immobilization of enzymes and cells,^{25–29} to our knowledge, the CA has not been immobilized within PU foam; until recently, the CA was immobilized within PU foam by crosslinking in our lab.³⁰ It is important to know the thermal stability of the immobilized CA within the PU foam due to the process conditions during the biomimetic CO₂ sequestration, especially when the CO₂ is captured from the hot flue gases. Here, the thermal stability of the immobilized CA was reported.

Materials and Methods

Materials

CA from bovine erythrocytes (89% pure in protein as dia-lyzed and lyophilized powder), para-nitrophenyl acetate (p-

Correspondence concerning this article should be addressed to E. Ozdemir at ekremozdemir@iyte.edu.tr.

NPA), para-nitrophenol (p-NP) were purchased from Sigma-Aldrich. Acetonitrile (99.9%v/v), sodium hydroxide (97%w/w), hydrochloric acid (35%v/v) were purchased from Merck. Polyurethane prepolymer, HYPOL-2060, was a kind gift from Dow Chemical, Turkey.

Immobilization of CA within PU Foam

A sample of CA in powder form was dissolved in a 3 mL of distilled water (DI) and poured onto about 3 g of viscous HYPOL2060 prepolymer in a 50 mL falcon tube.³⁰ The two phase system was mixed vigorously for 30 sec by a drill with a hand-made mixer blade to achieve a homogeneous distribution of the enzyme within the prepolymer. The level of the white polymeric solution started to increase as a result of a CO₂ release during the polymerization. The level and the polymerization were settled in 2–3 min. After completion of the enzyme immobilization, a piece of foam was cut at the middle of the whole product and characterized for CA enzyme activity.

Enzyme activity assay

The activities of the free and immobilized CA were estimated at 25°C. For the free CA, the activity assay was performed in a 1 mL UV cuvette, in which the reaction mixture was prepared with 0.8 mL Tris buffer (50 mM, pH = 7.5), 0.1 mL substrate solution (p-NPA dissolved in acetonitrile) and 0.1 mL enzyme solution (CA in tris buffer). This solution was mixed in the cuvette by the help of the micropipette. The final mixture contained 10% of acetonitrile. The enzyme activity was measured in UV/VIS spectrometer at 400 nm for 3 min. Blank experiments were also conducted for each assay solution to estimate the self-dissociation of p-NPA, which was then subtracted from the enzymatic rates to determine the enzyme activity.

For the immobilized CA, a 10 mL of substrate solution was prepared by mixing a 1 mL of p-NPA solution (p-NPA dissolved in acetonitrile) and a 9 mL of Tris buffer (50 mM, pH = 7.5) in a 30 mL vial by a magnetic stirrer. In a separate container, a piece of the CA immobilized PU foam was washed by squeezing several times in the tris buffer and let it to soak in the buffer. The reaction was started when the foam was added into the prepared substrate solution. A 1 mL of sample was taken from the reaction mixture, measured its absorbance in UV/Vis spectrometer at 400 nm for a short time, and poured back into the reaction mixture. This procedure was repeated at 1 min interval for 25–30 min. At the end of the assay, the foam was washed and dried at 80°C under vacuum, and then weighted for analysis.

Stability and reuse capacity of the immobilized CA

The stability and reuse capacity of the immobilized CA was estimated by using the same piece of foam sample. The piece of the CA immobilized foam sample was cut at the middle of the whole product and stored in the tris buffer (50 mM, pH = 7.5) at room temperature. The foam sample was washed by squeezing several times in the tris buffer and the activity of this sample was estimated with the immobilized enzyme activity assay. At the end of the enzyme activity, the foam was washed again and stored until the next activity assay. The activity tests were repeated in every 3–4 days over 45 days with the same concentration of the p-NPA.

Effect of reaction temperature on catalytic activity of immobilized CA

The activity of the immobilized CA was estimated at various reaction temperatures. The immobilized enzyme activity assay was performed in a glass jacket reactor containing a 20 mL of total reaction mixture, including 90% of tris buffer and 10% of p-NPA solution. The temperature in the reactor was maintained at 18, 30, 40, 50, 60°C by a thermal circulator. Before the experiment, the buffer solution was heated to the specified temperature. A 1 mL of reaction mixture was taken into a UV-cuvette, measured its absorbance, and returned back to the reactor at every 1 min interval for 25–30 min. The self-dissociation of p-NPA was also estimated at each temperature and the background signal was corrected for the enzyme activity.

Thermal stability of free and immobilized CA

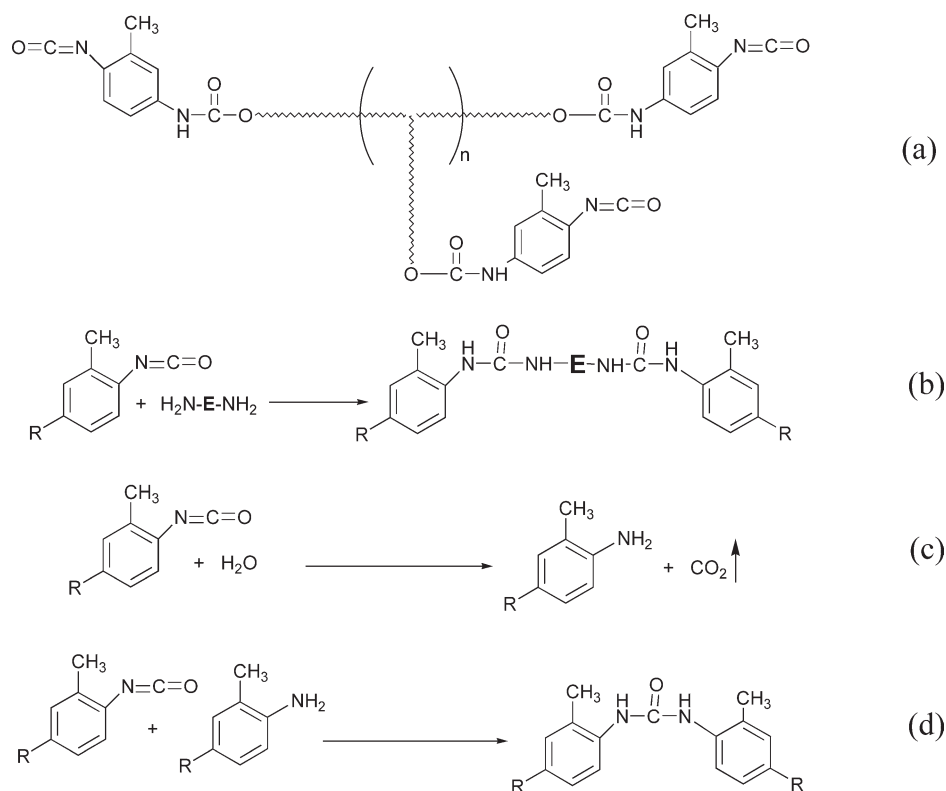
For the thermal stability of the free CA, a sample of CA solution in tris buffer (50 mM, pH = 7.5) was incubated in a jacketed glass reactor at constant specified temperature by stirring with a magnetic stirrer for up to 120 min. To prevent the evaporation of the enzyme solution, the reactor was closed with a rubber stopper. In about every 20 min, 0.1 mL of enzyme solution was taken from the reactor and assayed at 25°C for the free CA activity. This procedure was repeated for each specified incubation temperatures.

For the thermal stability of the immobilized CA, a piece of CA immobilized foam was incubated at the desired temperature for 2 h in a glass jacket reactor by stirring by a magnetic stir bar. In about 20 min intervals, the foam sample was taken out from the constant temperature water bath and assayed at 25°C for the immobilized CA activity in a 2.5 mM of p-NPA solution in the presence of 10% of acetonitrile. During this time, a 1 mL of sample was taken from the reaction mixture, measured its absorbance in UV/Vis spectrometer at 400 nm for a short time, and poured back into the reaction mixture. This procedure was repeated at 1 min interval for 25–30 min. After the activity assay was complete, the sample was then washed by squeezing several times in fresh tris buffer and returned back to the incubation reactor at its desired temperature. This procedure was repeated for other samples used for other temperatures specified. At the end of the tests, the foam samples were dried at 80°C in vacuum oven for 150 min to determine their dry weight for analysis.

Results and Discussion

Immobilization of CA within PU Foam

The CA was immobilized within the polyurethane foam by mixing a 1:1 of the HYPOL prepolymer with the DI water containing dissolved CA. The chemical structure of the HYPOL prepolymer is shown in Scheme 1a.³¹ The HYPOL has a hydrophilic structure and its ends are terminated with the isocyanate groups.^{25,29} According to Scheme 1b, the enzymes can be immobilized within the PU foam through their amine groups because the reaction rate constant between the isocyanate and amine is the highest.³² According to Scheme 1c, the isocyanate groups react with the water converting the isocyanate groups into amines by releasing CO₂ gas. According to Scheme 1d, the produced amine groups react rapidly with the remaining isocyanate groups



Scheme 1. Immobilization of enzymes within polyurethane foam.

(a) HYPOL prepolymer capped with isocyanate end groups, (b) crosslinking of enzymes, (c) CO₂ generation, (d) crosslinking for a porous foam formation.

forming a crosslinked polymeric material. The CO₂ gas serves as creating large pores in the polymeric networks.

The picture of the polyurethane foam as a support for the enzyme immobilization is shown in Figure 1a. Figure 1b shows the SEM image of the porous structure of the CA immobilized PU foam, and Figure 1c shows the SEM image of the surface of the polymeric backbone of the CA immobilized PU foam. As can be seen in the figure, the pore sizes in the PU foam is less than 500 μm . The enzyme is crosslinked within the polymeric network and active in the structure, although it can not be seen due to its small size of about 4.5 nm.³³ The porous structure of the PU foam enables the substrates and the products to diffuse in and out of the polymeric network. Figure 2 shows the TGA analysis of the PU foam. Although the PU sample was dried at 80°C before the TGA analysis, it captured about 12% of moisture once it was exposed to the atmosphere due to its highly hydrophilic nature. It can be seen from the figure that the PU foam is thermally stable at temperatures up to 280°C. The hydrophilic nature, its thermal stability, and the flexible structure of the PU foam make it a suitable matrix for the enzyme immobilization.

Activities of the free and immobilized CA

The activities for the free and immobilized CA were estimated using p-NPA as the substrate in tris buffer (50 mM, pH = 7.5) in the presence of 10% (v/v) of acetonitrile. The concentration of the p-NPA could only be used up to 3.1 mM due to its low solubility in the aqueous phase. Figure 3 shows the hydrolysis rate for the free and immobilized CA. The lines are the curve fit of experimental data to the Michealis-Menten Equation, where the kinetic constants were obtained from the Lineweaver-Burk equation.³⁴ The ki-

netic constants were calculated for the free CA as $k_{\text{cat}} = 2.02 \text{ sec}^{-1}$, $K_m = 12.2 \text{ mM}$, and $k_{\text{cat}}/K_m = 166.4 \text{ M}^{-1}\text{sec}^{-1}$.³⁰ Because the amount of enzyme actually immobilized within the PU foam were not known accurately, the k_{cat} and k_{cat}/K_m values could not be determined for the immobilized CA. Therefore, the K_m value for the immobilized CA was found to be 9.6 mM. These values are in good agreement with the literature data.^{3,30,35}

Stability and reuse capacity of the immobilized CA

A slice of the CA immobilized PU foam was incubated in tris buffer (50 mM, pH = 7.5) at room temperature and its catalytic activity was estimated. When the assay was completed, the same piece of foam was washed and stored again at the same conditions until the following assay. Figure 4 shows the stability and the reuse capacity of the immobilized CA in PU foam. As shown in the figure, the immobilized CA was exhibited a 100% of its activity in its repetitive use. This behavior has two outcomes: The first one is that the immobilized CA did not leach out over subsequent washings; and, the other is that the immobilized CA maintained a 100% of its activity over 45 days when stored within aqueous media. This indicated that the CA has become part of the PU foam and maintained its activity within the flexible structure of the PU foam. It can easily be seen that the immobilized CA is a stable biocatalyst, which can be used again and again in industrial applications.

Immobilized CA activity with temperature

The activity of immobilized CA was measured at various temperatures as shown in Figure 5. The self-hydrolysis rate

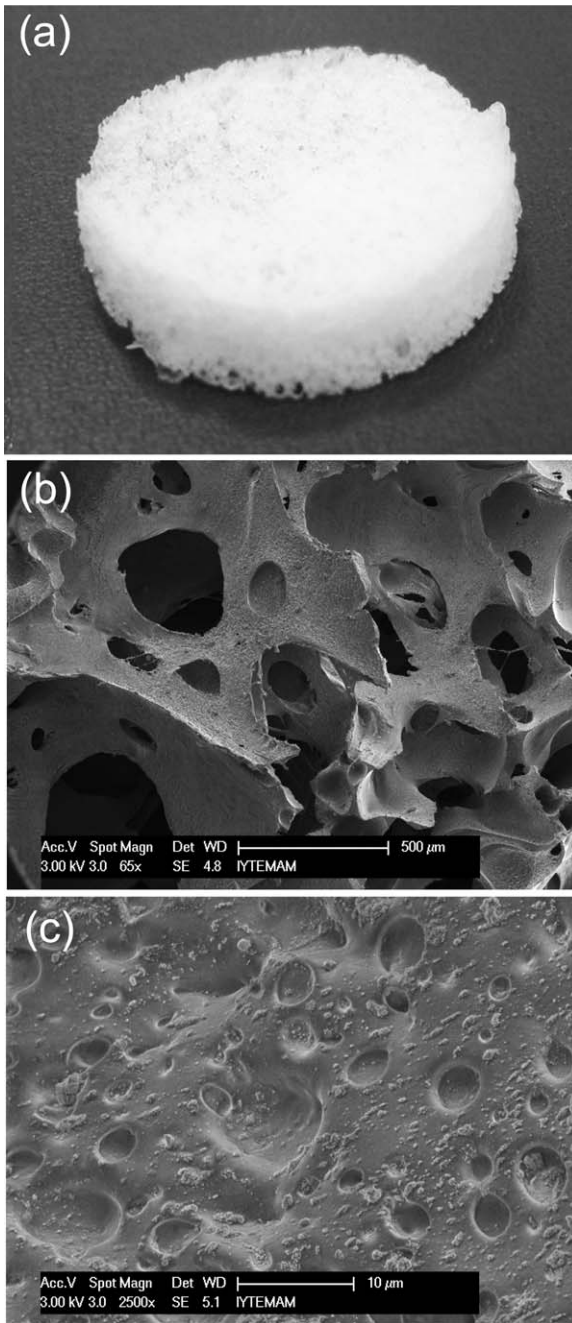


Figure 1. (a) A picture of CA immobilized PU foam (b) SEM image of CA immobilized PU foam (c) SEM image of the surface of CA immobilized PU foam.

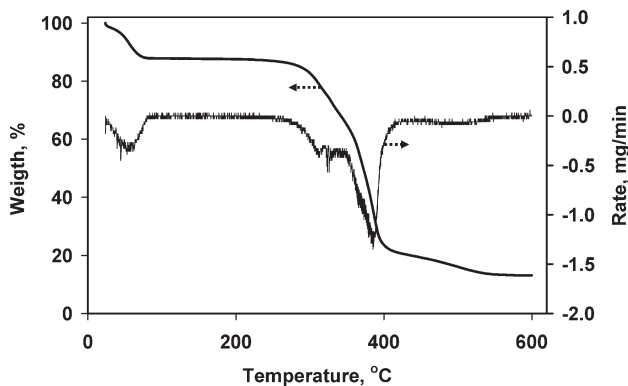


Figure 2. Thermal gravimetric analysis (TGA) of the PU foam.

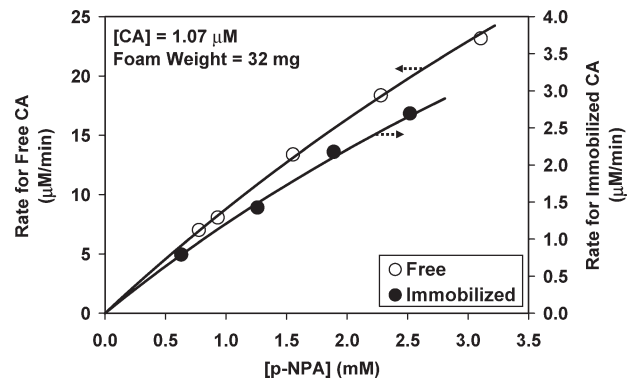


Figure 3. Catalytic activity for the free and immobilized CA within PU foam.

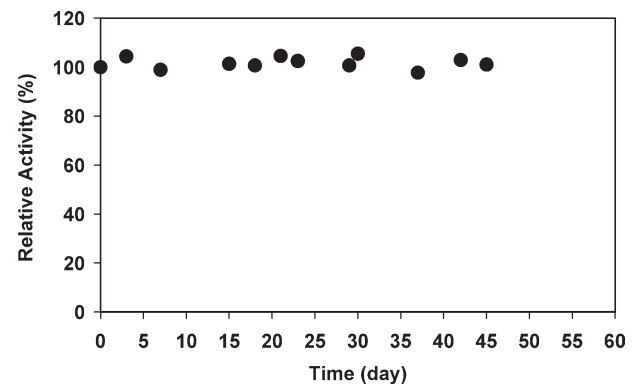


Figure 4. Stability and reuse capacity of the CA immobilized PU foam.

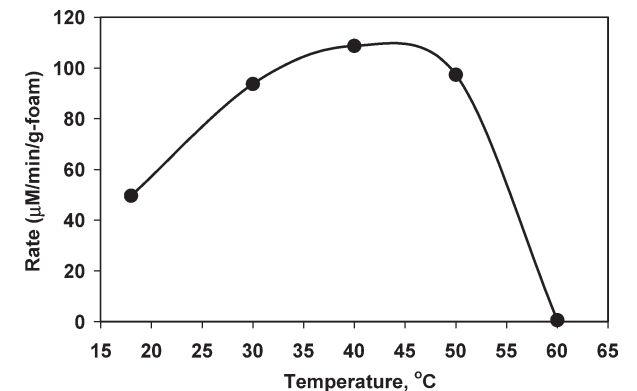


Figure 5. Temperature profile of the immobilized CA within PU foam.

was also estimated for the p-NPA as the substrate for the specified temperature and subtracted from the overall rate to obtain the actual activity at that temperature indicated. As shown in the figure, the activity of immobilized CA increases with temperature up to 40°C. At temperatures between 30 and 50°C, little deviation was observed for the activity of the immobilized CA. Here, the optimum immobilized CA activity was obtained at temperature about 45°C. At temperature above 50°C, the activity of the immobilized CA began to decrease, and all enzyme activity was lost at 60°C.

Thermal stability of the free and immobilized CA

The thermal stabilities of the free and immobilized CA were estimated after incubating in tris buffer (50 mM, pH =

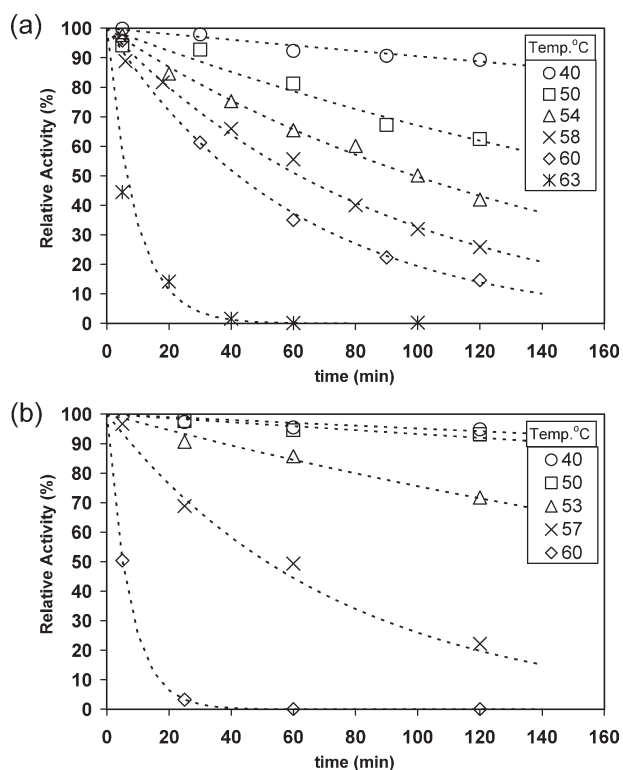


Figure 6. Heat inactivation curve for (a) free CA and (b) immobilized CA.

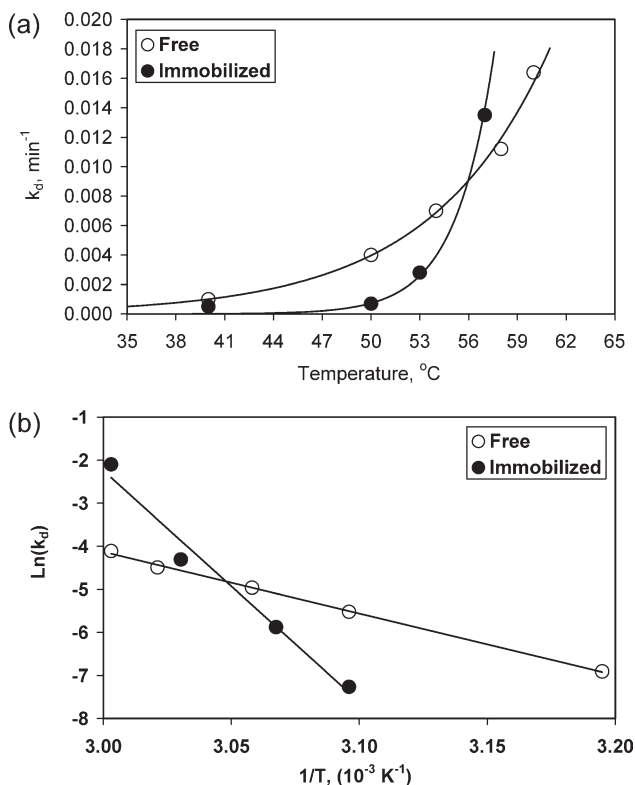


Figure 7. Thermal denaturation constant for the free and immobilized CA within PU foam, (b) the Arrhenius plot for the denaturation constants of the free and immobilized CA.

7.5) at specified temperatures. The activity of the free CA was estimated by the free enzyme assay and the activity of the immobilized CA was estimated by the immobilized

enzyme assay. Different from the free CA, the foam sample with the immobilized CA was returned back to the incubation reactor after the activity assay. Figure 6 shows the heat inactivation curves for the free and immobilized CA at different incubation temperatures. Here, the time interval of about 25–30 min. was not included for the immobilized CA for the activity determination assay. In the figure, points show the experimental data and lines show the first-order deactivation rate model³⁴ which can be given as;

$$-\frac{d[E]}{dt} = k_d[E] \quad (1)$$

where $[E]$ is enzyme concentration at any time and k_d is the enzyme denaturation rate constant. Or, if active enzyme concentration is directly proportional to the rate of reaction, as it is the case here for the same substrate concentration, it can be given as;

$$\ln\left(\frac{\text{Rate}}{\text{Rate}_0}\right) = -k_d t \quad (2)$$

As can be seen in the figure, the free CA preserved almost 90% of its stability at the end of 120 min at 40°C. When the incubation temperature was increased, the free enzyme began to lose its activity dramatically. At temperatures above 63°C, the free CA lost its activity completely in 40 min. On the other hand, the immobilized CA was very stable up to 50°C. At temperatures above 50°C, the immobilized CA began to lose its activity. The immobilized CA lost its activity completely in 20 min at incubation temperature of 60°C.

When comparing Figure 6 with Figure 5, in fact, the activity of the CA should have been lost at temperatures higher than 60°C. However, the free CA is still 35% active at 60°C whereas the immobilized CA has lost all of its activity at 60°C in a short time. This behavior can be related to the protein folding and stability characteristics.^{24,33,36,37} As shown in Eq. 3, the native CA (N) unfolds in two unfolding transitions, called the first transition, or a stable molten globule intermediate (I), and a second unfolding transition, or unfolded state in various forms (U_i).^{33,38} For the free enzyme, part of its activity was recovered at the assay condition of 25°C, after its conformation was changed and became inactive at higher temperatures. For the immobilized enzyme, this was not the case where once the enzyme was unfolded at temperatures higher than 60°C; it could not recover its activity at the assay temperature of 25°C, probably due to the association of unfolded CA with the hydrophilic surface of the PU foam.^{24,39,40}



Slope of $\ln(\text{Rate}/\text{Rate}_0)$ vs. time plot yields denaturation rate constant, k_d , and the deactivation energy for the enzyme (E_d) can be estimated from the typical Arrhenius equation³⁴:

$$k_d = A_d e^{-E_d/RT} \quad (4)$$

and,

$$\ln(k_d) = \ln(A_d) - \frac{E_d}{R} \left(\frac{1}{T}\right) \quad (5)$$

Figure 7 shows the estimated thermal denaturation constants and the Arrhenius plot for the free and immobilized CA. It can be seen from Figure 7a that both the denaturation constants for the free and immobilized CA increase

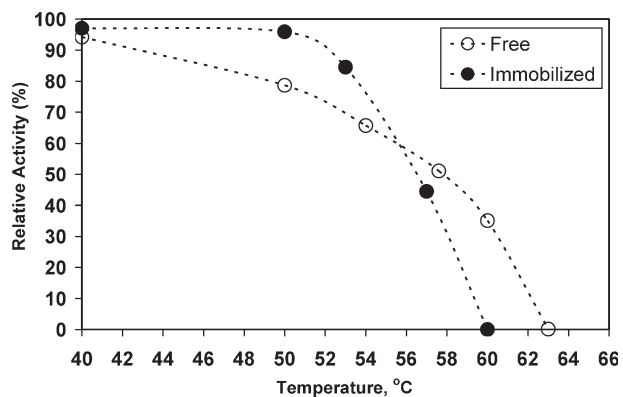


Figure 8. The remaining relative activity for the free and immobilized CA after 1 h incubation at constant temperature.

exponentially with temperature. The thermal denaturation constants for the free CA were higher than those for the immobilized CA at temperature below 56°C and they were lower at higher temperatures than 56°C. The deactivation energies (E_d) for the free and immobilized CA were estimated from the slopes of $\ln(k_d)$ vs. $1/T$ plots as shown in Figure 7b. The deactivation energy was calculated as 29 kcal/mol for the free CA and 86 kcal/mol for immobilized CA. The deactivation energy for the immobilized CA is higher almost three times than the deactivation energy for the free CA. The deactivation energies for the free and immobilized CA indicated that the immobilized CA was more stable than the free enzyme. However, this is only true at temperatures lower than 56°C. When the temperature is higher than 56°C, the immobilized CA loses its activity faster than the free form. This can be clearly seen in Figure 8, which shows the thermal stability for the free and immobilized CA at the end of 1 h of incubation at various temperatures. As shown in the figure, the activity for the free enzyme seems to decrease continuously. However, the activity for the immobilized CA was stable up to 50°C and started to decrease as the temperature was increased further. While the free CA lost its activity at 63°C, the immobilized CA lost its activity at 60°C, at which the free CA was active at about 35%.

The activity regaining for the free CA is significant comparing to that for the immobilized CA at the incubation temperature of 60°C. Considering Eq. 3, enzymes would undergo an unfolding transition at higher temperatures and could lose some of its activity. However, when the temperature was reduced, the enzyme can refold to some degree and regain some of its activity. Here, as shown in Figure 5, the activity loss for the free CA was only 5% at 40°C, 20% at 50°C, 35% at 58°C, 50% at 58°C, 65% at 60°C, and inactive at 63°C. On the other hand, the immobilized CA was stable up to temperatures of 50°C, indicating that the stability of the immobilized CA was enhanced very much when immobilized within the PU foam by crosslinking. The immobilized CA recovered almost all of its activity at lower temperatures of less than 50°C even though it would undergo any unfolding transition. On the other hand, when the incubation temperature was increased, once unfolded, the immobilized CA could not recover its activity as much as that for the free CA primarily due to the possible association of the immobilized enzyme with the backbone polymeric chains of the PU foam. Therefore, while immobilized CA totally lost its activity at 60°C, the free enzyme could recover about 35% of its activity when temperature was reduced to the assay temperature of 25°C.

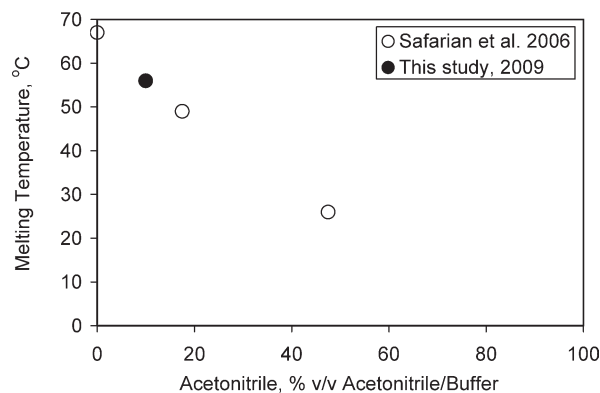


Figure 9. Melting temperature for CA in the presence of acetonitrile.

The melting temperature, which is the temperature when the relative activity for the enzyme was reduced to 50% after 60 min, was found to be 58°C for the free CA and 57°C for the immobilized CA. These values are very close to those reported in the literature.^{36–38} For instance, as shown in Figure 9, Saferian et al.³⁷ studied the molten globular-like state for CA in the presence of acetonitrile with various ratios and showed that the melting temperature decreased almost exponentially as the acetonitrile content was increased in the buffer solution. Here, the melting temperature of 58°C agreed very well with the reported data. Consequently, the immobilized CA would be more stable at lower temperatures, and it could be used in the biomimetic CO₂ sequestration at temperatures less than 50°C.

Conclusion

The CA is an important catalyst in biomimetic CO₂ sequestration. However, there are disadvantages using free CA in CO₂ sequestration. The free enzyme can lose its activity in solution in short times, the repeatable usage of the free CA won't be possible, and, the enzymes are expensive due to their purification costs. The enzymes need to be immobilized for their repeatable usage. There are various methods for enzyme immobilization, such as adsorption on surfaces, entrapment within matrices, or crosslinking within polymeric scaffolds; however, there are some disadvantages, such as detachment from surfaces as in adsorption, mass transfer limitations as in entrapment, and activity loss as in crosslinking. The CA was successfully immobilized within polyurethane foam, which was found to be a suitable support material for the CA immobilization because the PU was highly porous polymeric material, highly hydrophilic, and the enzyme immobilization was easy and fast. The immobilized CA showed an excellent reuse capacity and stable in aqueous solution. The ideal temperature of operation for immobilized CA was found to be 45°C. When temperature was higher than 50°C, the immobilized CA started to lose its activity, and totally inactive at 60°C. Therefore, the immobilized CA could be used in the biomimetic CO₂ sequestration at temperatures less than 50°C.

Acknowledgments

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